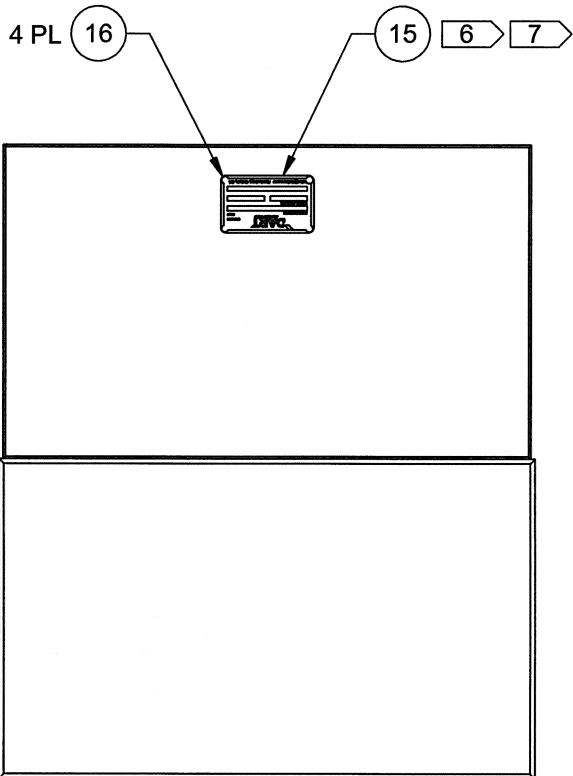
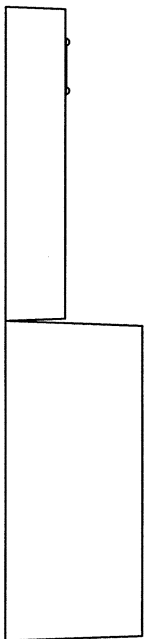
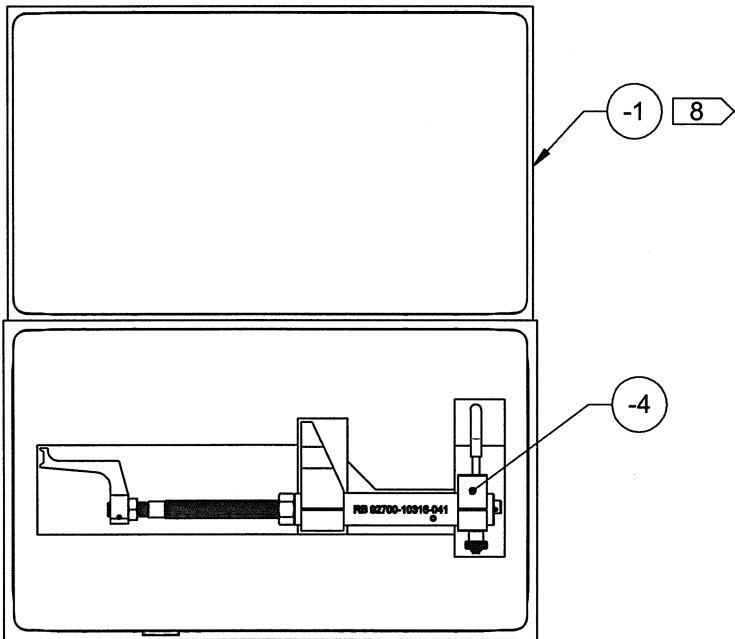


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10316-041-1	PACKAGING ASSY
-4	1	RB 92700-10316-041-4	HOLDING CLAMP ASSY
15	1	RB41011	DART PLACARD
16	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

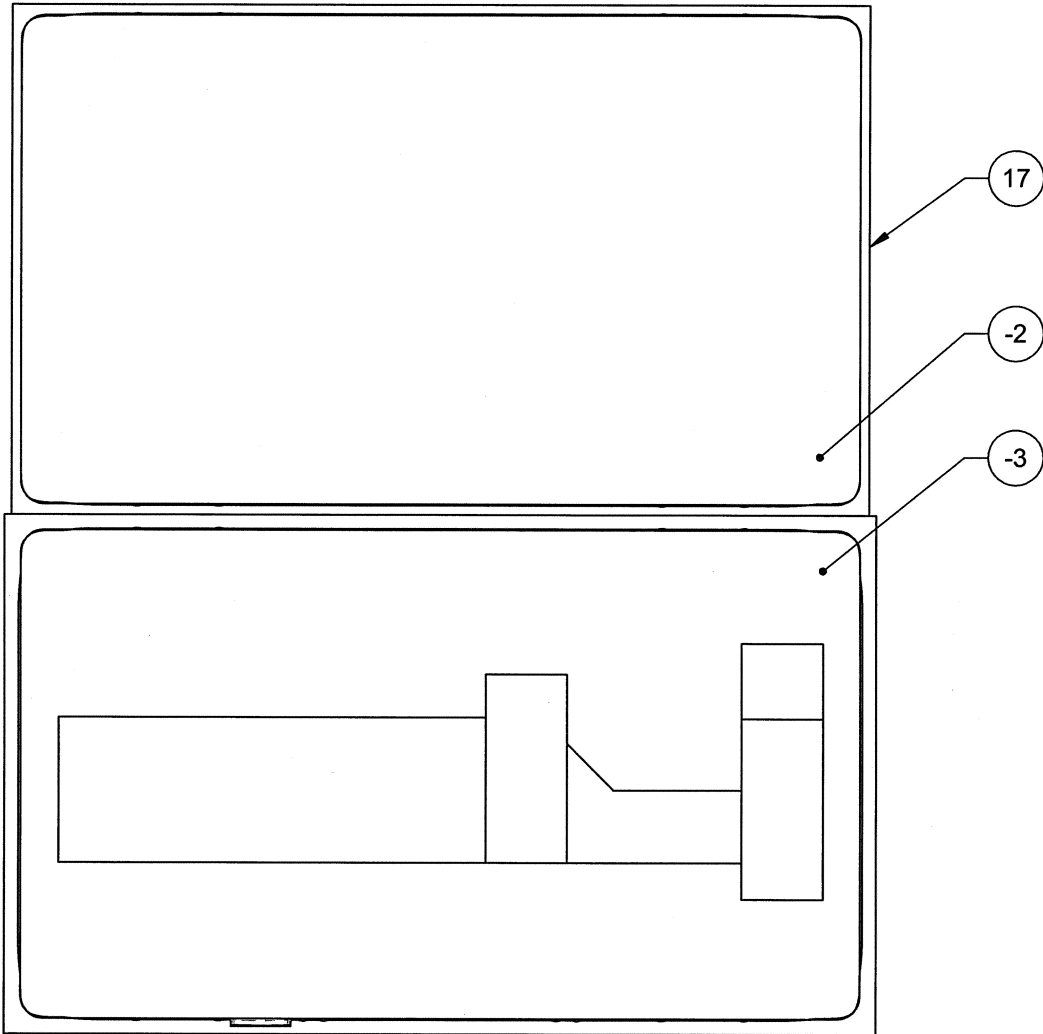


RB 92700-10316-041 HOLDING CLAMP

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
 - 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 8) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

B	UPDATED DRAWING TEMPLATE ADDED ITEMS -14 AND -15 ITEM 23 WAS McMaster#91251A452 OR EQUIV. IS McMaster#92185A544 OR EQUIV. -4 REPLACED ITEM -8 WITH ITEM -14 -6 REMOVED $\varnothing 0.56$ REF, 0.06 REF, $\varnothing 0.44$ REF, AND 0.05 REF DIMS. ADDED MIN THREAD RELIEF DIM -7 REMOVED R1.182 AND $\varnothing 2.247$ DIMS. ADDED R1.188 AND R1.125 DIMS. ADDED 1/4-20 UNC ∇ 0.78 DIM. DIM WAS $\varnothing 0.261$ THRU IS $\varnothing 0.266 \nabla$ 0.72 -8 REMOVED 0.25 AND 0.31 DIMS. ADDED 0.700 2 PL AND 0.750 2 PL DIMS. ADDED TAP FOR 1/4-20 HELICOIL INSERT ∇ 0.72 DIM. ADDED 1/4-20 UNC ∇ 1.17 DIM. DIM WAS $\varnothing 0.261$ THRU IS $\varnothing 0.266$ THRU. DIM WAS $\varnothing 0.261$ THRU IS $\varnothing 0.266 \nabla$ 0.72 -10 REMOVED 5.0° 2 PL DIM. ADDED 10.0° DIM -11 REMOVED $\varnothing 0.19$ REF AND 0.05 REF DIMS. ADDED 4.00 AND 5.13 REF DIMS. ADDED MIN THREAD RELIEF DIM. ADDED 1/4-20 UNC DIM. DIM WAS 1.13 IS 1.13 REF		19-683	KPT
	A	NEW ISSUE	19-524	VM
	REV.	DESCRIPTION	ECN #	BY
	DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	KPT	TOOL PART # RB 92700-10316-041	
	CHECKED	KPT	REV. B SHEET 1 OF 16	
	MFG. APPR.	FK	TITLE HOLDING CLAMP	
	APPROVED	WJP	SCALE NTS	
	DATE	4/8/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10316-041-2	TOP FOAM
-3	1	RB 92700-10316-041-3	BOTTOM FOAM
17	1	PELICAN #APP-1485-E	PELICAN CASE 1485



RB 92700-10316-041-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 2 OF 16
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 4/8/2019		HOLDING CLAMP	NTS
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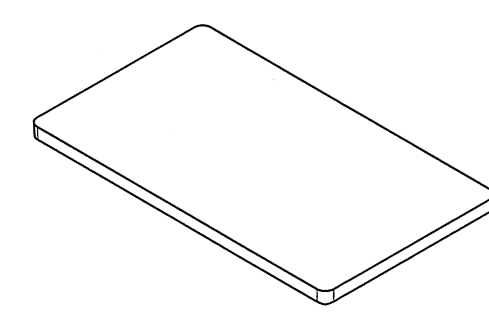
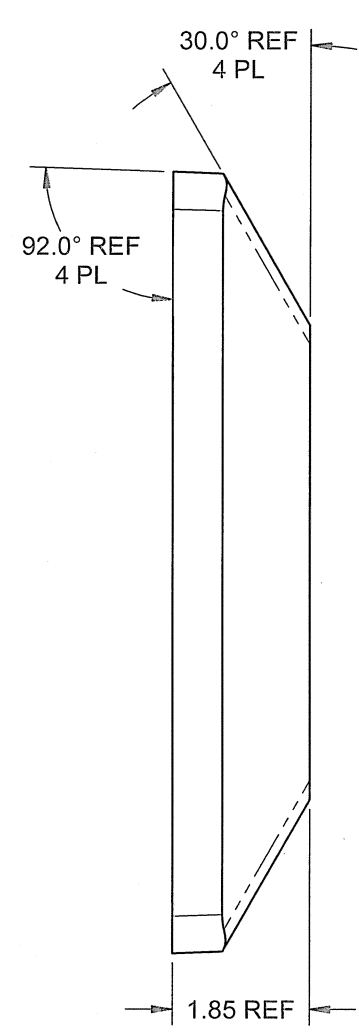
8 7 6 5 4 3 2 1

D D

C C

B B

R0.50 REF
4 PL



RB 92700-10316-041-2 TOP FOAM

7

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220 REF
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10316-041-2 REV. B.STEP

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 3 OF 16
APPROVED		TITLE	SCALE
		HOLDING CLAMP	NTS
DATE	4/8/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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8

7

6

5

4

3

2

1

D

C

B

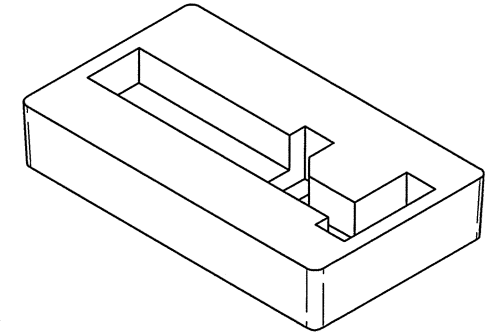
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D

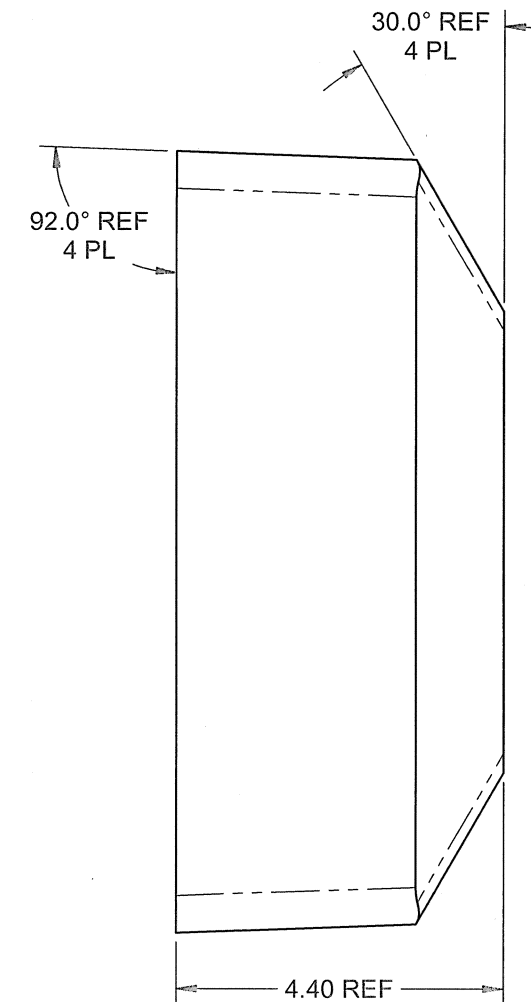
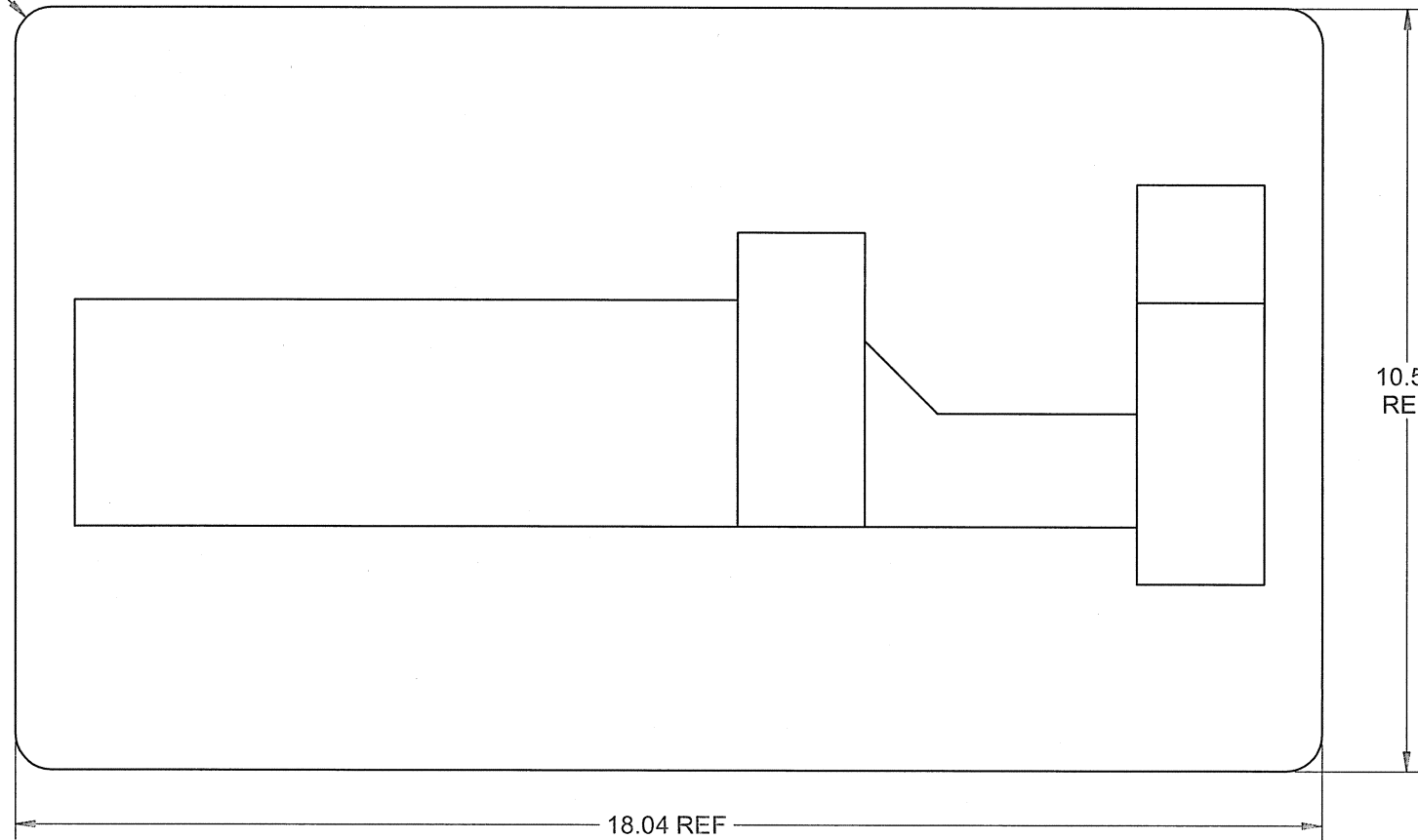
C

B

A



R0.50 REF
4 PL



RB 92700-10316-041-3 BOTTOM FOAM

7

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

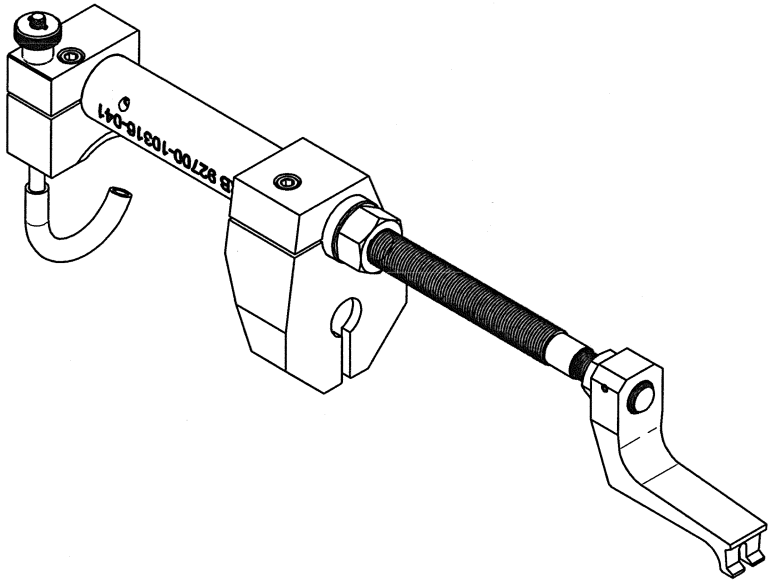
5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10316-041-3 REV. B.STEP

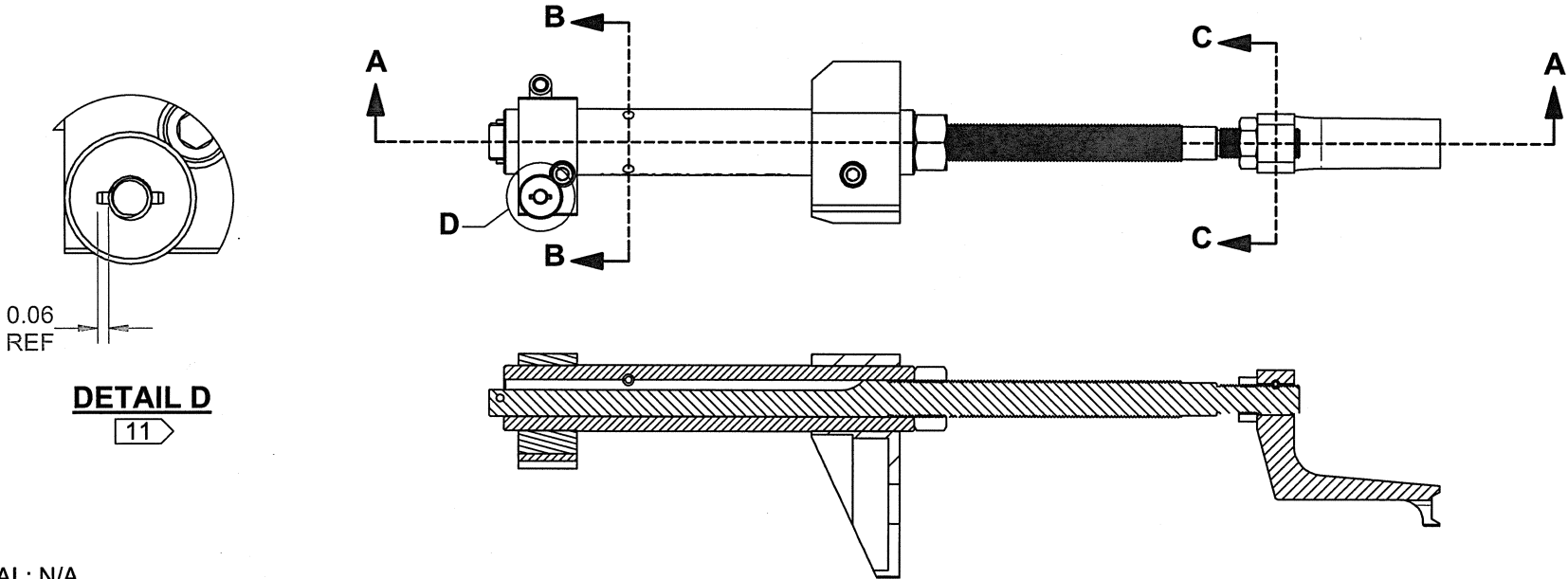
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 4 OF 16
APPROVED	VH	TITLE	SCALE
		HOLDING CLAMP	NTS
DATE	4/8/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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ITEM #	QTY	PART #	PART TITLE
-5	1	RB 92700-10316-041-5	PIN ASSY
-7	1	RB 92700-10316-041-7	HOLDING CLAMP 1
-9	1	RB 92700-10316-041-9	HOLDING CLAMP CYLINDER
-10	1	RB 92700-10316-041-10	HOLDING CLAMP END
-11	1	RB 92700-10316-041-11	RETAINER ROD
-12	1	RB 92700-10316-041-12	TUBING
-13	1	RB 92700-10316-041-13	RUBBER PAD
-14	1	RB 92700-10316-041-14	HOLDING CLAMP 2 ASSEMBLY
18	1	McMaster#6121K211 OR EQUIV.	BLACK OXIDE STEEL ROUND KNOB 1/4"-20 THRU X 3/4" HEAD DIA. X 5/8" OAL.
19	1	McMaster#90692A082 OR EQUIV.	ZINC PLATED STEEL SLOTTED SPRING PIN 1/16" DIA. X 3/8" LG.
20	1	McMaster#90692A700 OR EQUIV.	ZINC PLATED STEEL SLOTTED SPRING PIN 1/8" DIA. X 1" LG.
21	1	McMaster#90692A723 OR EQUIV.	ZINC PLATED STEEL SLOTTED SPRING PIN 3/16" DIA. X 3/4" LG.
22	2	McMaster#92185A544 OR EQUIV.	316 SS SOCKET HEAD SCREW 1/4"-20 X 1-1/4" LG.
23	1	McMaster#93839A825 OR EQUIV.	YELLOW ZINC PLATED GRADE 8 STEEL THIN HEX NUT 1/2"-20 X 5/16" HT.
24	1	McMaster#94895A835 OR EQUIV.	YELLOW ZINC PLATED GRADE 8 STEEL HEX NUT 5/8"-18 X 35/64" HT.



RB 92700-10316-041-4 HOLDING CLAMP ASSY

15

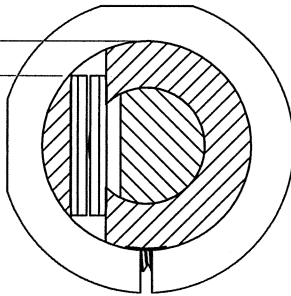


DETAIL D

11

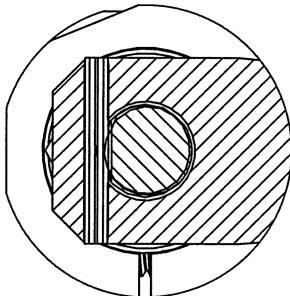
SECTION A-A

0.19
REF



SECTION B-B

9

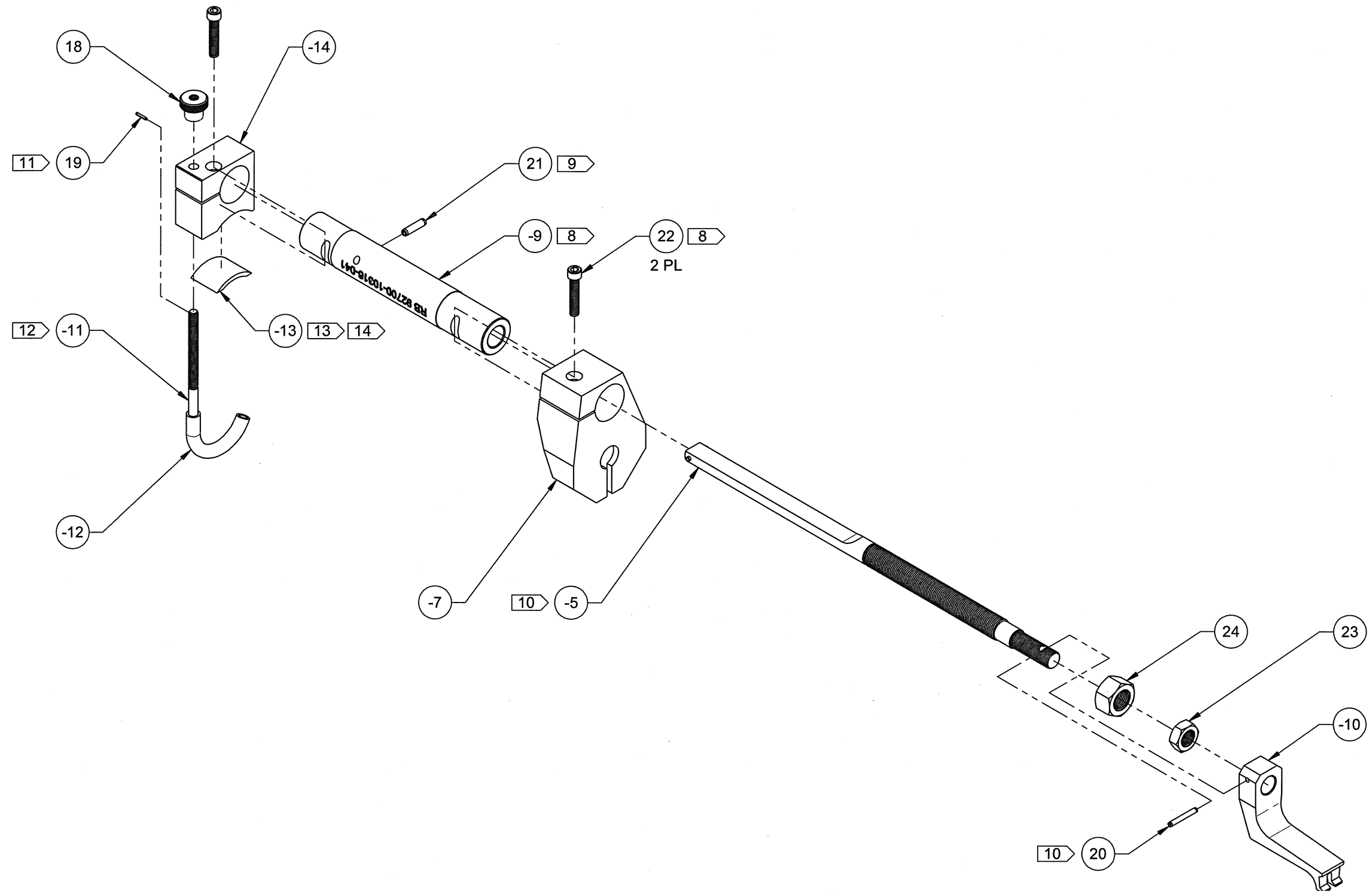


SECTION C-C

10

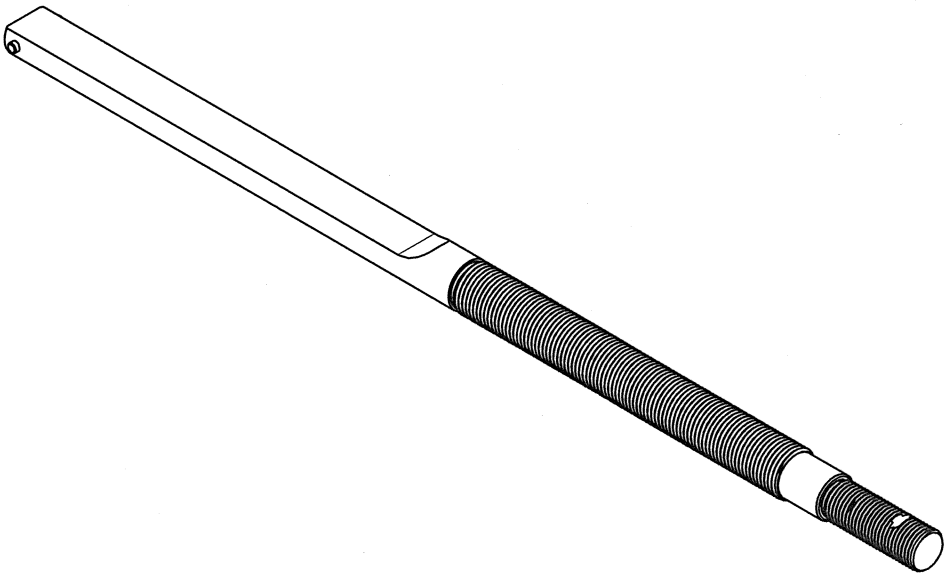
- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) ALIGN ITEM -9 SLOTS WITH ITEMS 22. APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 22 THEN ASSEMBLE WITH ITEMS -7 AND -14, AND REMOVE EXCESS
 - 9) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 21 CENTERED WITH ITEM -9, AND REMOVE EXCESS. ITEM -5 SHOULD SLIDE FREELY
 - 10) ALIGN ITEM -5 SLOT WITH ITEM 20. APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 20 FLUSH WITH ITEM -10, AND REMOVE EXCESS.
 - 11) ASSEMBLE ITEM -11 WITH ITEM 18. APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 19 CENTERED WITH ITEM -11, AND REMOVE EXCESS.
 - 12) SLIDE ITEM -12 OVER ITEM -11
 - 13) ASSEMBLE ITEM -13 ADHESIVE SIDE ON ITEM -14 AS SHOWN, AND CUT EXCESS IF NECESSARY
 - 14) APPLY INSTANT ADHESIVE LOCTITE 495 BETWEEN THE SURFACES OF ITEM -13 AND ITEM -14 IF NECESSARY, AND REMOVE EXCESS
 - 15) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 5 OF 16
APPROVED	VM	TITLE	SCALE
		HOLDING CLAMP	NTS
DATE	4/8/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 6 OF 16
APPROVED		TITLE	SCALE 
		HOLDING CLAMP	NTS
DATE 4/8/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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ITEM #	QTY	PART #	PART TITLE
-6	1	RB 92700-10316-041-6	PIN
25	1	McMaster#98381A308 OR EQUIV.	BLACK OXIDE ALLOY STEEL DOWEL PIN 1/8" DIA. X 3/4" LG.



RB 92700-10316-041-5 PIN ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEM 25 CENTERED WITH ITEM -6, AND REMOVE EXCESS

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 7 OF 16
APPROVED		TITLE	SCALE
		HOLDING CLAMP	NTS
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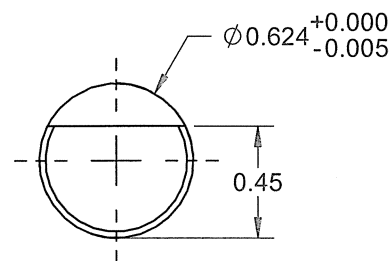
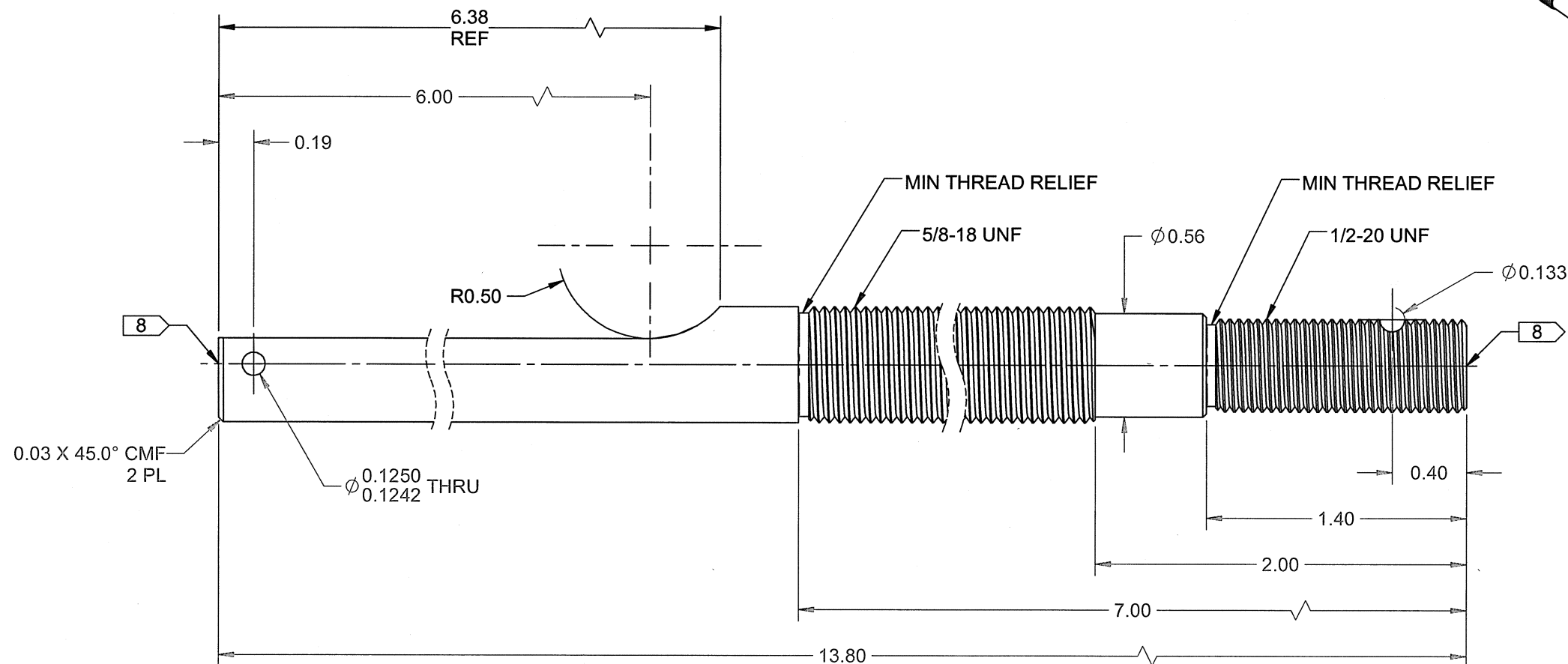
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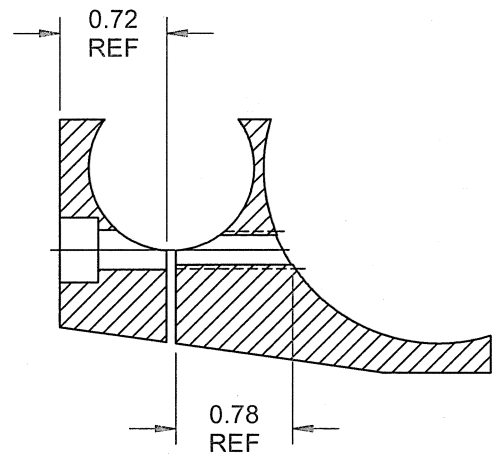
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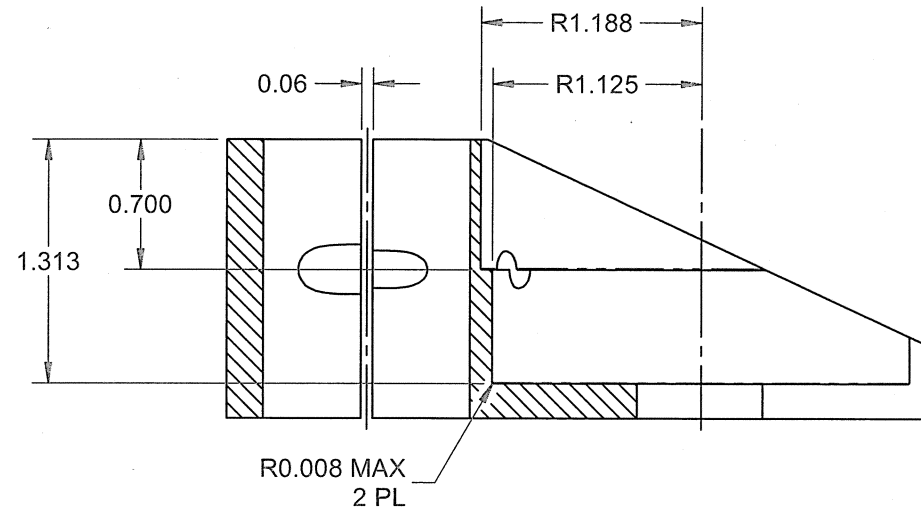
**RB 92700-10316-041-6 PIN****NOTES:**

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

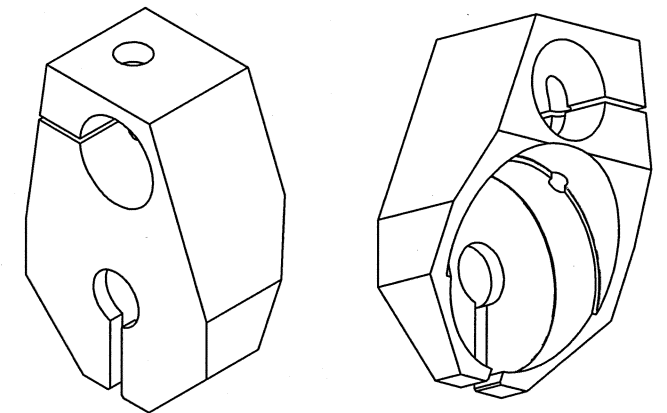
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 8 OF 16
APPROVED		TITLE	SCALE
		HOLDING CLAMP	NTS
DATE	4/8/2019	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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SECTION F-F

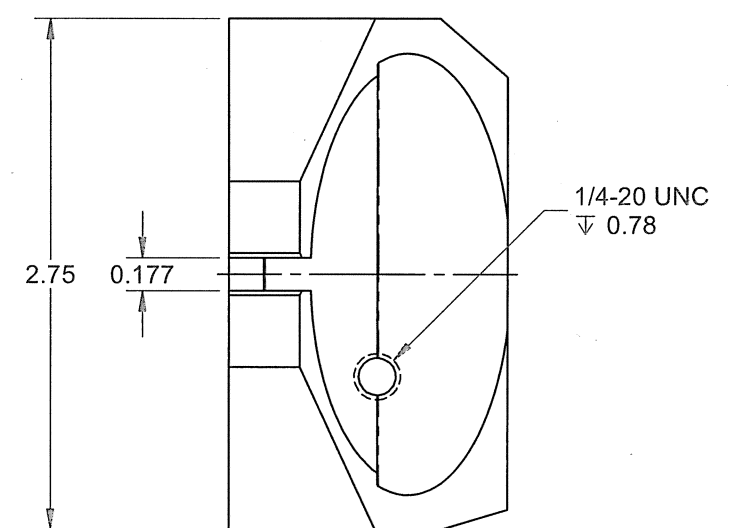
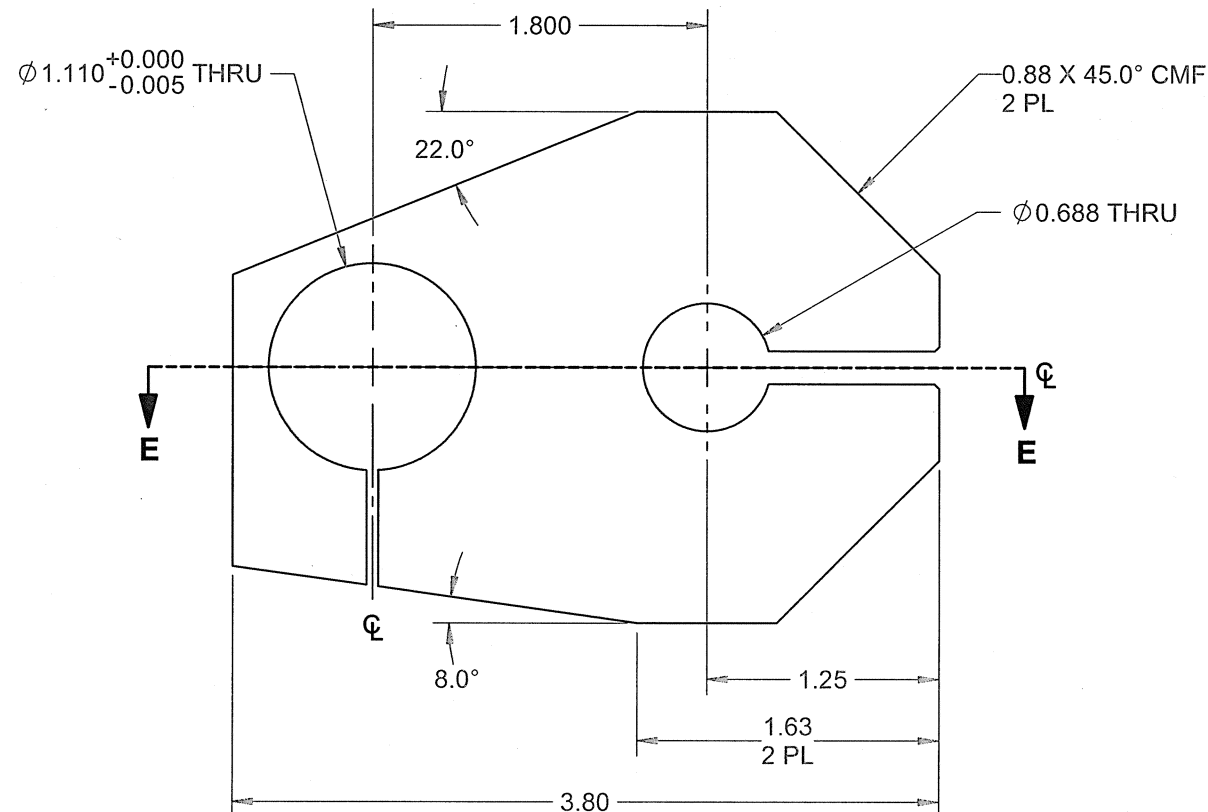
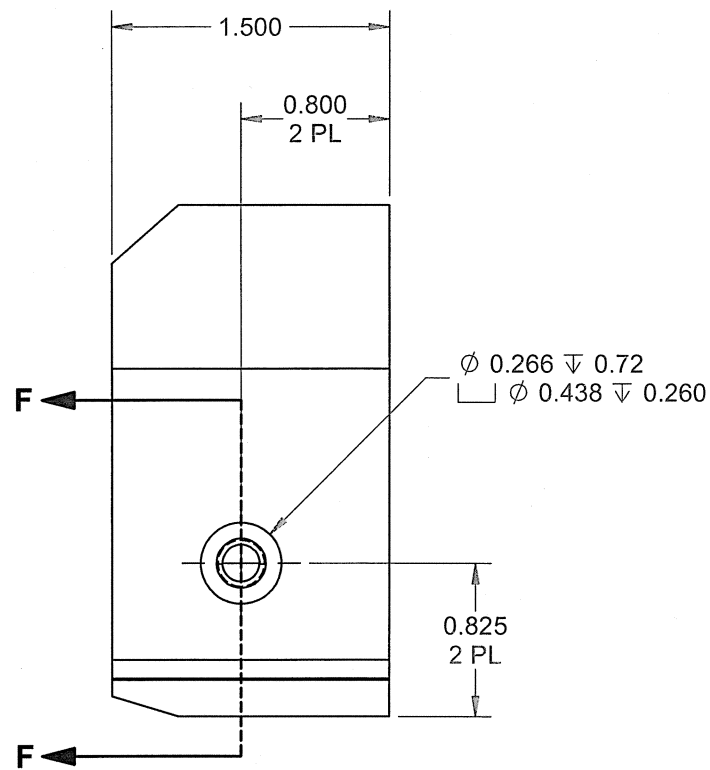


SECTION E-E



RB 92700-10316-041-7 HOLDING CLAMP 1

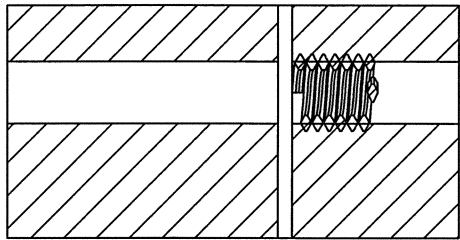
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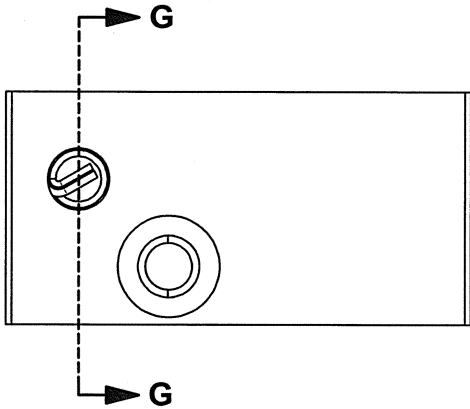
- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A
 - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10316-041-7 REV. B.STEP

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 9 OF 16
APPROVED	W	TITLE	SCALE
		HOLDING CLAMP	NTS
DATE	4/8/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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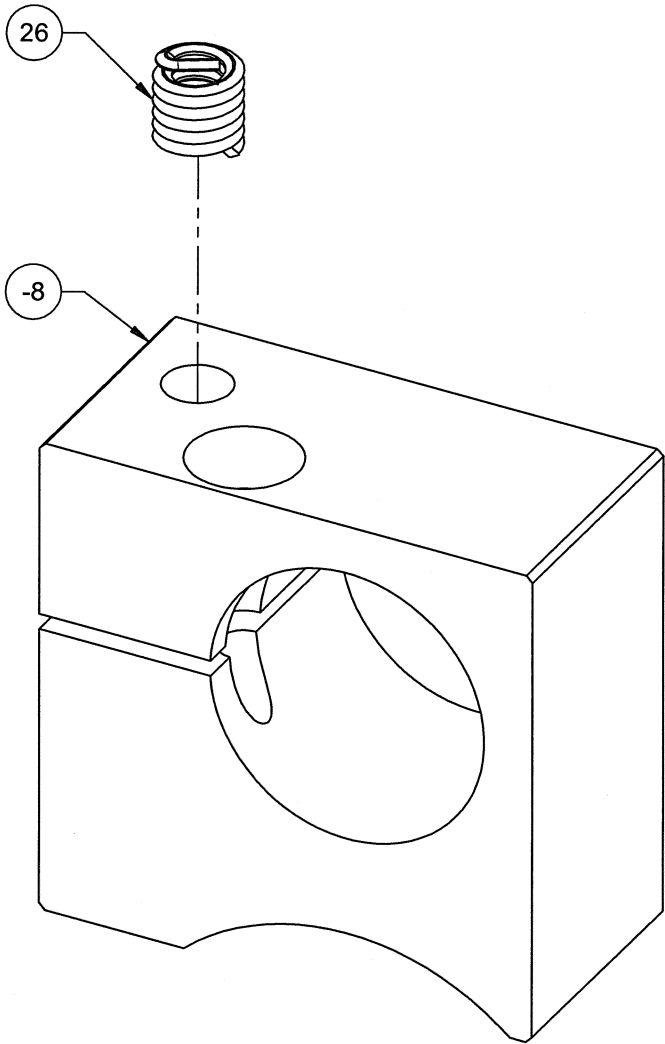
ITEM #	QTY	PART #	PART TITLE
-8	1	RB 92700-10316-041-8	HOLDING CLAMP 2
26	1	McMaster#91732A212 OR EQUIV.	18-8 SS HELICAL INSERT 1/4"-20 X 3/8" LG.



SECTION G-G



RB 92700-10316-041-14 HOLDING CLAMP 2 ASSEMBLY



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 10 OF 16
APPROVED	VM	TITLE	SCALE
		HOLDING CLAMP	NTS
DATE	4/8/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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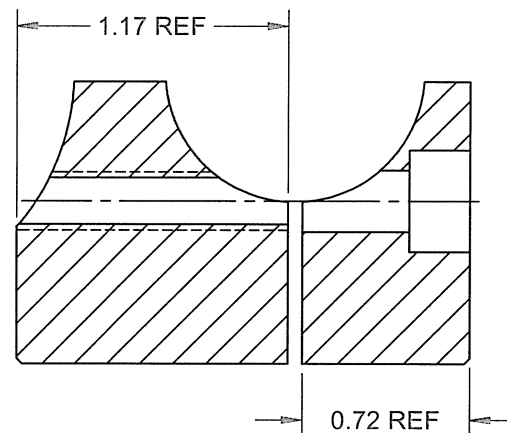
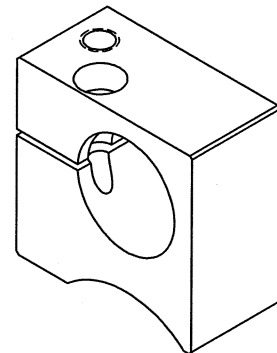
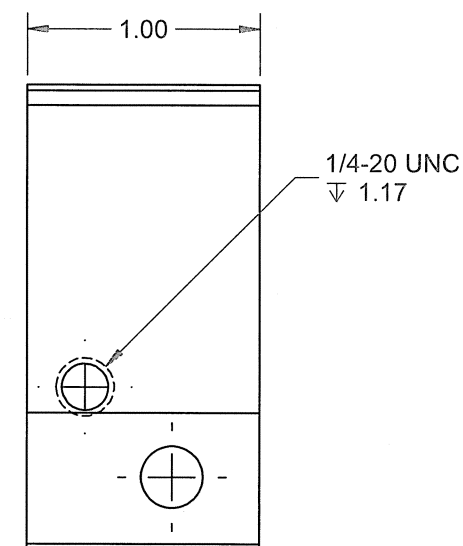
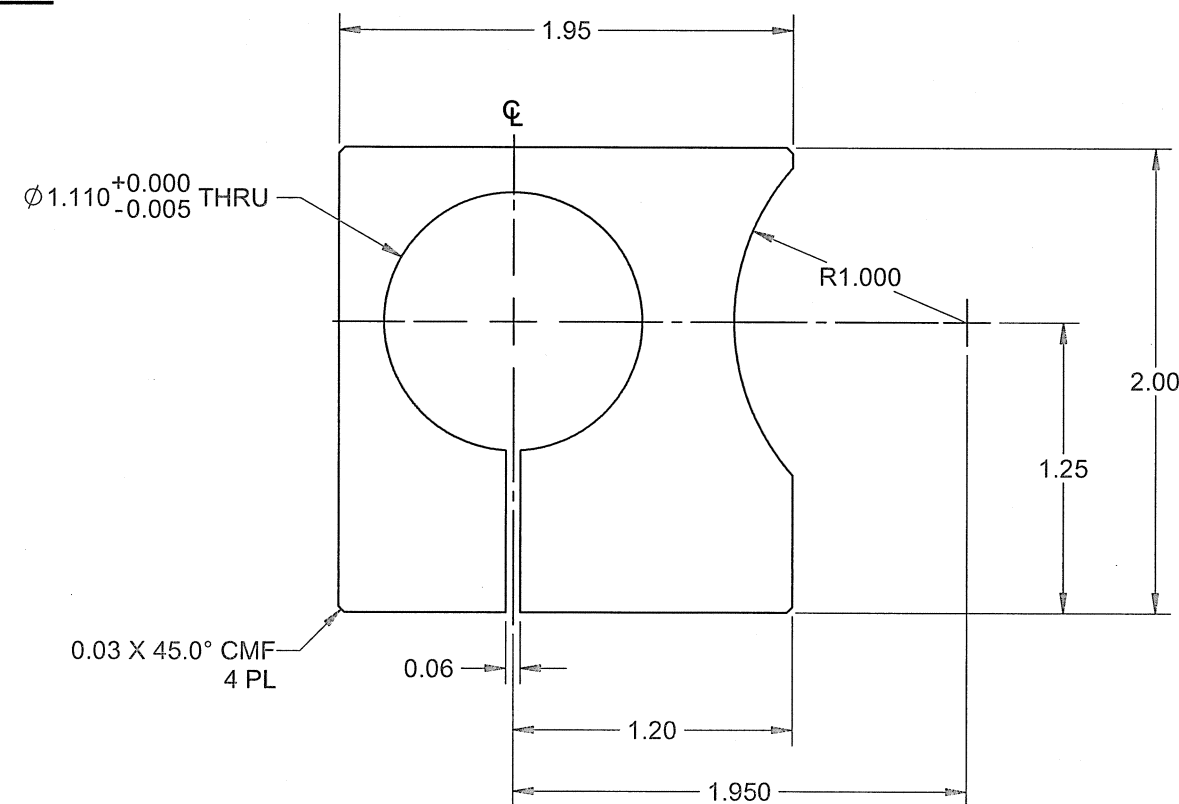
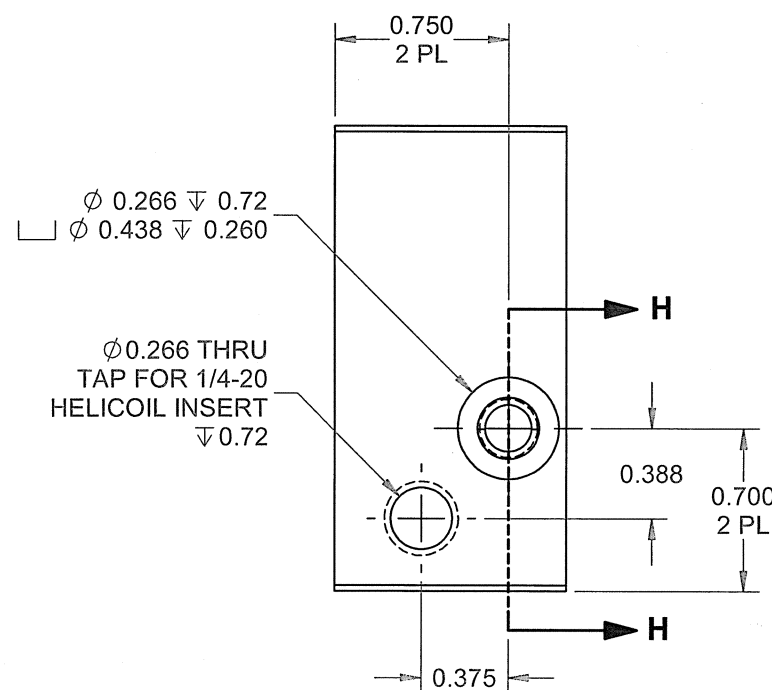
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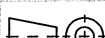
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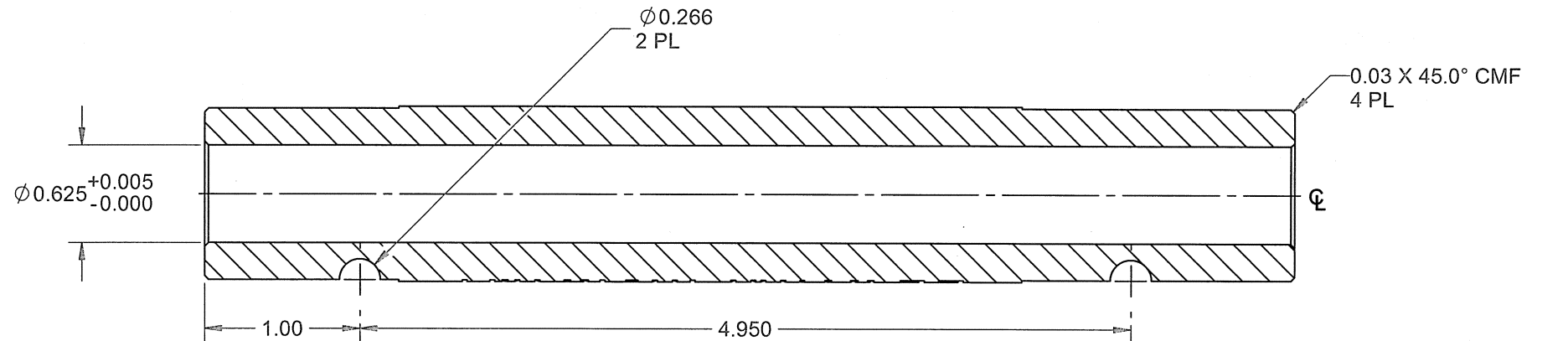
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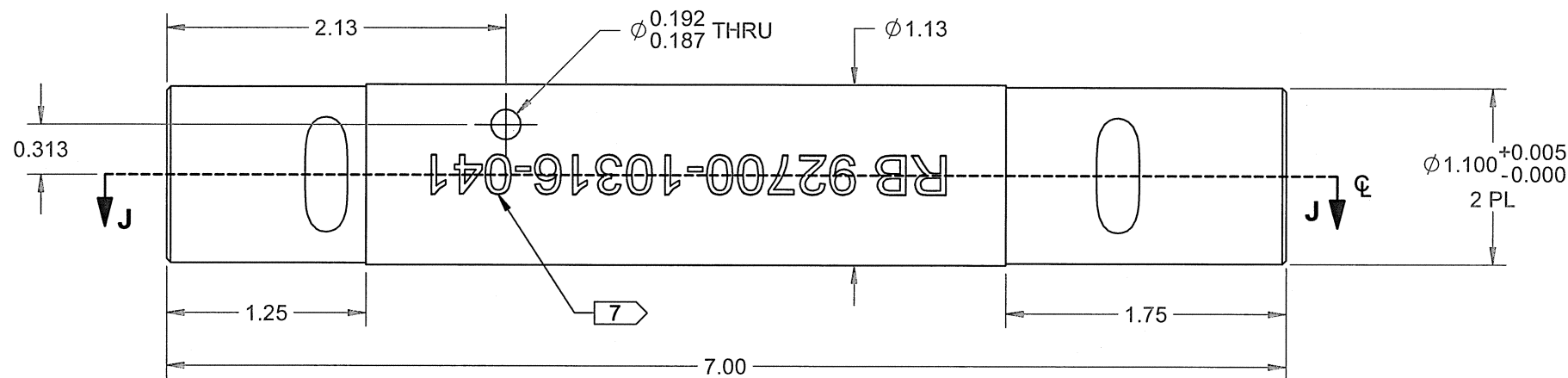
**SECTION H-H****RB 92700-10316-041-8 HOLDING CLAMP 2****NOTES:**

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

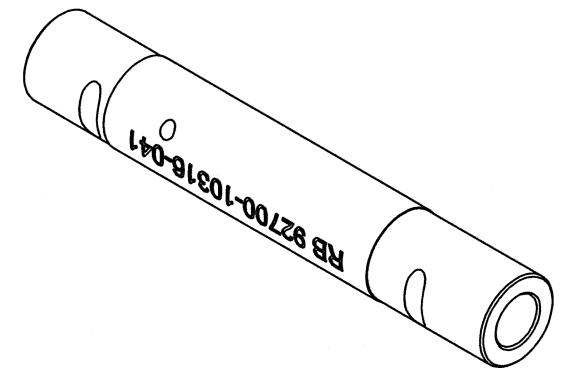
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 11 OF 16
APPROVED		TITLE	SCALE
		HOLDING CLAMP	NTS 
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SECTION J-J



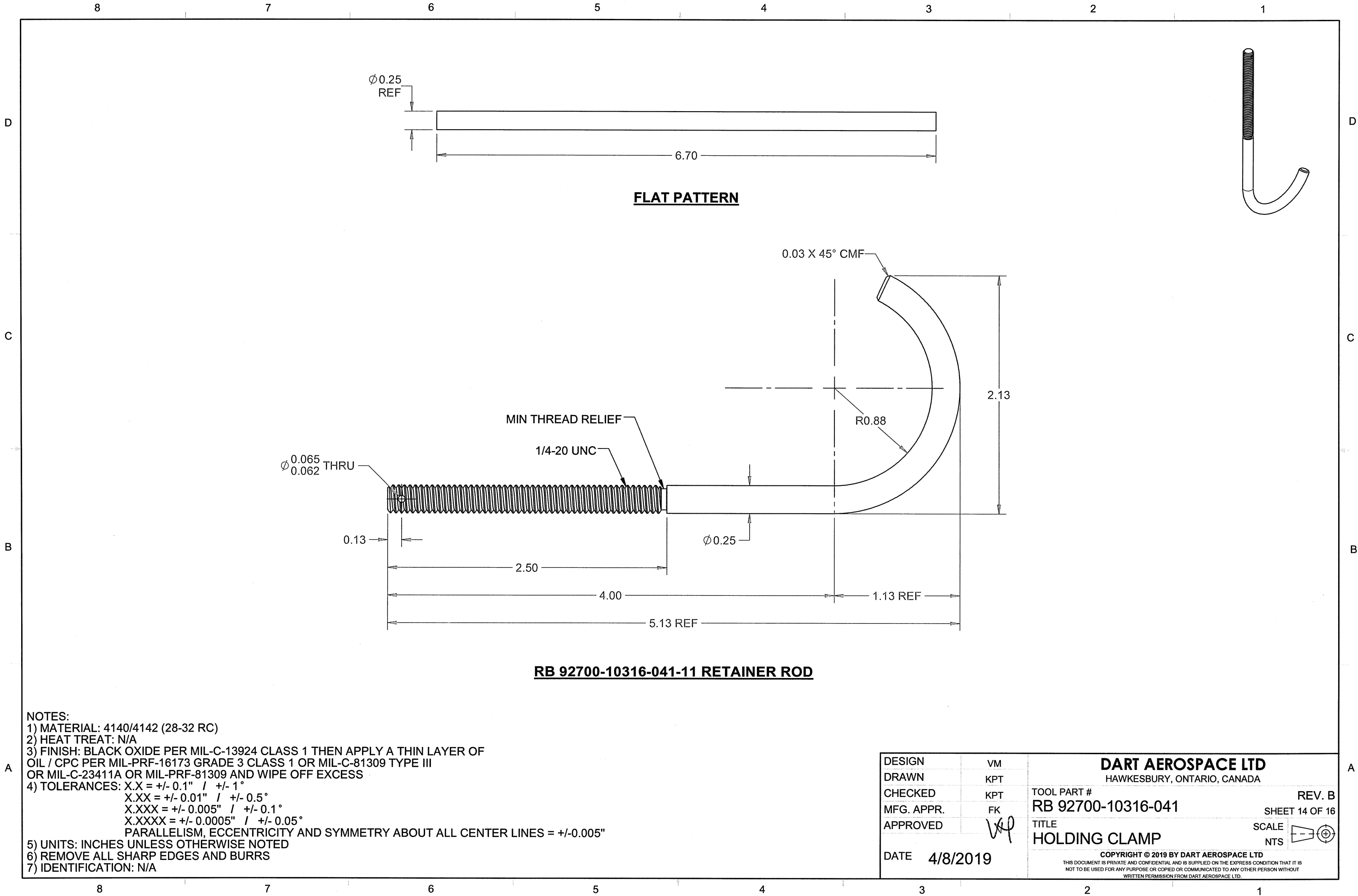
RB 92700-10316-041-9 HOLDING CLAMP CYLINDER



NOTES:

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 12 OF 16
APPROVED		TITLE	SCALE
		HOLDING CLAMP	NTS
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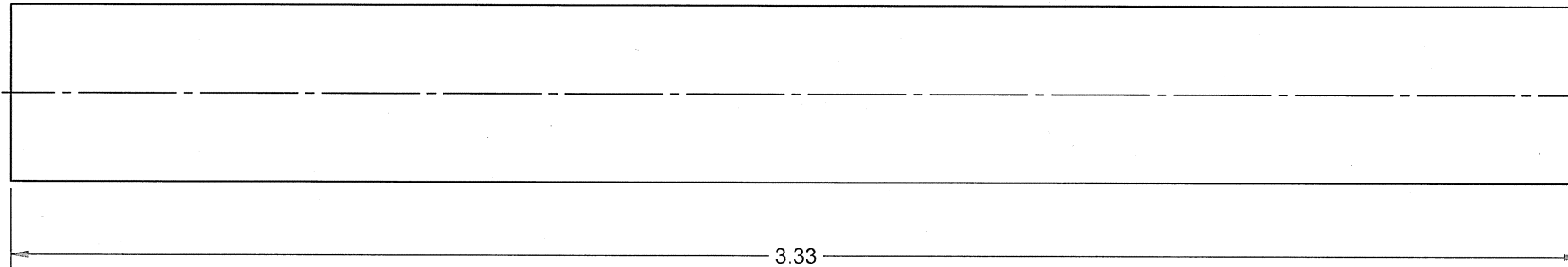
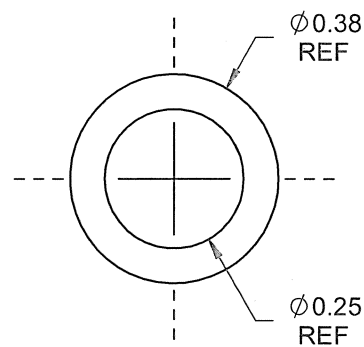
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
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RB 92700-10316-041-12 TUBING

NOTES:

- 1) MATERIAL: McMaster#5737K42 OR EQUIV. (THV PLASTIC 45D DUROMETER TUBING 1/4" ID. X 3/8" OD.)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 15 OF 16
APPROVED		TITLE	SCALE
		HOLDING CLAMP	NTS 
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